

PCT

PATENT

IN THE UNITED STATES
PATENT AND TRADEMARK OFFICE

Serial No.: 10/069,838)
 Applicant: Egbert FRENKEN)
 Filed: February 26, 2002)
 For: RIVETING DEVICE AND)
 METHOD FOR RIVETING)
 Examiner: Not yet assigned)
 Art Unit: Not Yet Assigned)
 Attorney Docket No.: 913/40130)
 Case 300-PCT)

L.Nelson
#7/Pre Amdt.B
8-28-02

Certificate of Mailing by "Express Mail"
 Express Mailing No. EL720075364US
 Date of Deposit March 29, 2002

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office Box Addresser" Under 37 C.F.R. §1.10 on the date indicated above addressed to The Assistant Commissioner for Patents, Washington, D.C. 20231.

[Signature]
James R. Foley, Reg. No. 39,979

BEST AVAILABLE COPY

RECEIVED
JUL -8 2002
USPTO MAIL ROOM

SECOND PRELIMINARY AMENDMENT

Asst. Commissioner for Patents
Washington, D.C. 20231

Sir:

Before examining the application, please cancel claims 1-26 and please add the following new claims 27- 52:

--27. A riveting unit (1) with a holding-down means (3) and a riveting die (4), it being possible for the holding-down means (3) and the riveting die (4) to be driven hydraulically by means of a holding-down piston (12) and of a die piston (13), characterized in that the holding-down piston (12) and the die piston (13) are activated by the same hydraulic pressure, the effective piston area (36) of the holding-down piston (12) being formed to be smaller than the effective piston area (14) of the die piston (13).

B1

28. The riveting unit as claimed in claim 27, characterized in that the holding-down piston (12) is disposed within the die piston (13), which is formed as an annular piston, and the holding-down piston (12) is coupled to the holding-down piston (3) by engaging radially through the die piston (13).